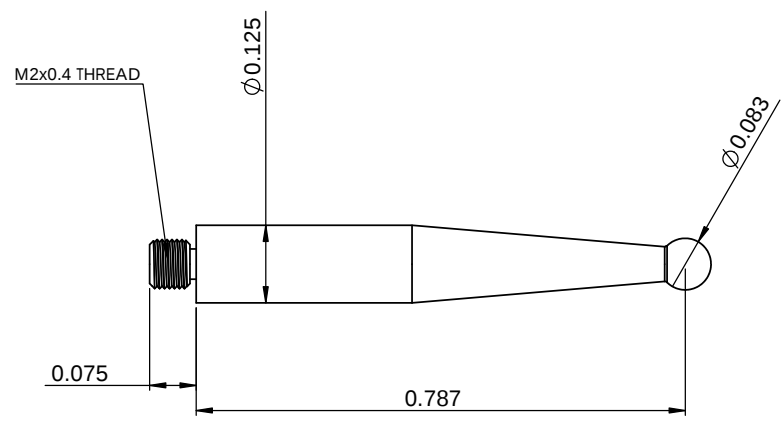


8	7	6	5	4	3	2	1
No. COMPONENTS IN ASSLY	OP1	OP2	OP3	OP4	OP5	OP6	
1							



TECHNICAL DRAWING

PrymeFix
fixturing solutions

155 PRAIRIE LAKE RD, SUITE A
EAST DUNDEE, IL 60118
847.428.7122

FILE NAME	TC2-PRY-STD-006
DIRECTORY	P:\Manufacturing\PrymeFix Product Line\TC Touch Clamps\

PROPRIETARY AND CONFIDENTIAL

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1	UPDATED DESIGN TO BE MACHINED @ PRYMETECH, 24- 0617-RD	UNLESS OTHERWISE SPECIFIED		DRAWN BY: RD		DATE 10/10/2013	
2		FRACTIONAL ± .003 ANGULAR: ± 1.0 TWO PLACE DECIMAL ± .010 THREE PLACE DECIMAL ± .003 FOUR PLACE DECIMAL ± .0005 (REAM)		TITLE: PRYMEFIX TC STYLUS			
3							
4							
5		HEAT TREAT N/A	No Pcs to Complete Order:				
6		MATERIAL Alloy Steel (SS)					
7		FINISH NATURAL					
REVISION HISTORY		INCH UNITS		SCALE: 5:1	WEIGHT: 0.00	REV 1	
				SHEET 10 OF 10			