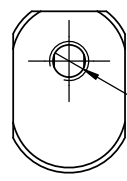
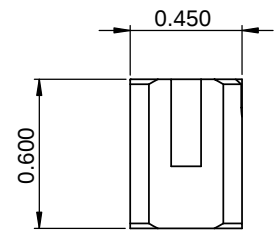
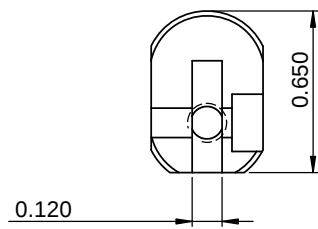
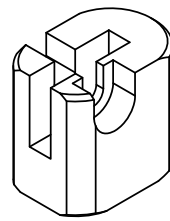
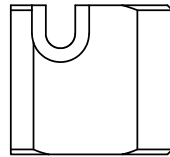


8	7	6	5	4	3	2	1
No. COMPONENTS IN ASSLY	OP1	OP2	OP3	OP4	OP5	OP6	
1							



M4x0.7 - 6H ∇ 0.090



TECHNICAL DRAWING

PrymeFix
fixturing solutions

155 PRAIRIE LAKE RD, SUITE A
EAST DUNDEE, IL 60118
847.428.7122

FILE NAME 21-0811-1-300	
DIRECTORY P:\Manufacturing\Master CAD Libraries\Spring Plungers\	

3D PRINTER PROPERTIES			
Material 1:	☐ Support	Material 2:	☐ Support
Core 1:		Core 2:	

**PROPRIETARY
AND
CONFIDENTIAL**

THE INFORMATION
CONTAINED IN THIS
DRAWING IS THE SOLE
PROPERTY OF
PRYMETECH. ANY
REPRODUCTION IN
PART OR AS A WHOLE
WITHOUT THE WRITTEN
PERMISSION OF
PRYMETECH IS
PROHIBITED.

1	
2	
3	
4	
5	
6	
7	

UNLESS OTHERWISE SPECIFIED	
FRACTIONAL $\pm$.003 ANGULAR: $\pm$ 1.0 TWO PLACE DECIMAL $\pm$.010 THREE PLACE DECIMAL $\pm$.003 FOUR PLACE DECIMAL $\pm$.0005 (REAM)	
HEAT TREAT N/A	No Pcs to Complete Order:
MATERIAL Delrin	
FINISH	

DRAWN BY: AK	DATE 1/27/2014
TITLE: CUSTOM PLUNGER HSG	
SIZE B	DWG. NO. 21-0811-1-300 Prints
REV 0	
SCALE: 2:1	WEIGHT:
SHEET 1 OF 1	